

BASIC WEIGHT SPECIFICATION

MANUFACTURING CENTER
MARLBORO LIGHTS KS REGULAR SP - SINGAPORE TAR/NICOTINE
BRAND CODE-0660 (SGP)

EFFECTIVE DATE: 07/06/90
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58

PHYSICAL MEASUREMENTS

TORACCO ROD LENGTH	:	57.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,789.7697	CUBIC MM
CALCULATED DENSITY	:	24.6093	CGMS/CC

MOISTURE

PACK O. V.	:	12.00	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.6865428	GRAMS
CALCULATED WEIGHT	:	1.5136	LBS. / 1000
PAPER AND PASTE	:	.0399589	GRAMS
ROD WEIGHT	:	.7265017	GRAMS
TIPPING AND ADHESIVE	:	.0405981	GRAMS
TOTAL LESS PLUG	:	.7670998	GRAMS

REASON FOR CHANGE : INITIAL ISSUE, UNIQUE BRAND VERSION START-UP @
: THE MANUFACTURING CENTER.

PREPARED BY : S. M. HAYWOOD
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ORIGINAL SPECIFICATION

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